





"An Effective and Quieter Energy Saving for Ships"

H2020 Project GATERS

Presented By **The GATERS Project Coordination Team,** (Prof Mehmet Atlar & Dr Cagatay Koksal)

The University of Strathclyde Dept of Naval Architecture, Ocean & Marine Engineering Glasgow, UK

IMO Workshop on the relationship between Energy Efficiency and Underwater Radiated Noise, 18-19 September 2023, London





Gate Rudder System (GRS) & Applications on Newbuilt ships





GATE RUDDER SYSTEM (GRS)



CONV' RUDDER SYSTEM (CRS)

| | SHIGENOBU (1 st appl, 2017) | KOHSIN MARU (2 nd appl, 2020) | SHINMON MARU (3 rd appl, 2020) | NOGAMI (4 th appl, 2022) | OSHIMA MARU (5 th appl, 2023) | |
|----------------|--|--|--|---|--|--|
| Ship type | Container (400 TEU) | G/Cargo (509 GT) | G/Cargo (499 GT) | Container (550 TEU) | Training ship (370 GT) | <u>2 more ships</u> are in order in |
| Lpp | 101.9 | 69 | 72 | 136.25 | 47.2 | Japan |
| В | 17.8 | 12 | 12 | 21 | 10.6 | for |
| т | 5.24 | 4.11 | 4.13 | 6 | 3.4 | <u>2023-24:</u> |
| C _B | 0.67 | | | | | • 20K DWT |
| Design Vs | 14.5 | 13 | 13 | 16.5 | 13 | Bulker (2023)Ro-Ro vessel |
| Fn (Lpp) | 0.2436 | 0.267 | 0.267 | 0.23 | 0.31 | (2024) |
| L/B | 5.72 | 5.75 | 5.75 | 6.5 | 4.45 | |
| Stern shape | Stern bulb | Stern bulb | V shape | Stern bulb | Stern bulb | |







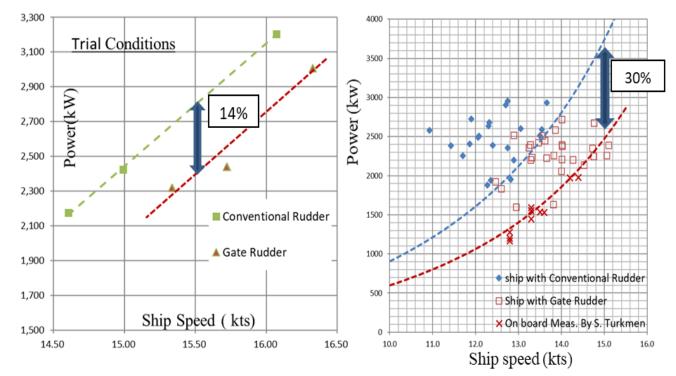




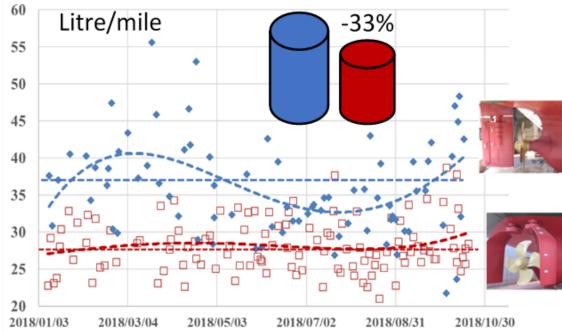
GRS - Energy saving capability



| SAKUR | A | | | | al de la companya de | SHIGEN | IOBU | | | | |
|-------------------------------|-----------------|-------|--------|-----------------------------------|---|-------------------------------|-----------------|-------|--------|--|--|
| Length overall | LOA | (m) | 111.40 | 2000 Para Marine Contraction | | Length overall | Loa | (m) | 111.40 | | |
| Length between perpendiculars | L _{BP} | (m) | 106.40 | | | Length between perpendiculars | L _{BP} | (m) | 106.40 | | and the second s |
| Breadth | В | (m) | 17.80 | TYPE CONT | | Breadth | В | (m) | 17.80 | | |
| Design Draught (midship) | Т | (m) | 5.24 | | AND NUM | Design Draught (midship) | Т | (m) | 5.24 | | |
| Displacement | Δ | (ton) | 4794 | indo Lines | A A CONTRACT OF | Displacement | Δ | (ton) | 4794 | A State and a state of the stat | |
| Service Speed | Vs | knots | 15.5 | | | Service Speed | V_{S} | knots | 15.5 | Imoto Lines | |
| Rudder | | | CRS | O kero obito Numeri raffic com | | Rudder | | | GRS | i o Sinder Yalley Minne frafficicem | |



Trials (calm water) and in-service (including rough weather) powering performance comparisons of two sister ships: one *Shigenobu* with Gate rudder system **vs.** *Sakura* with Conventional flap-rudder system

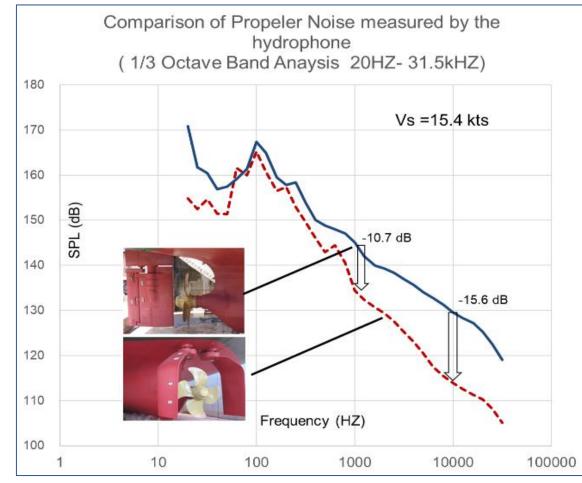


In-service fuel consumption comparisons of two sister ships, *Shigenobu* with GRS (red) vs. *Sakura* with CRS (blue)

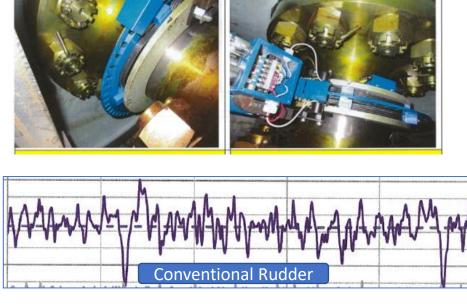


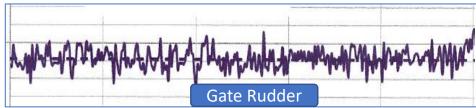
GRS – URN & Vibration reduction capability





<u>Comparative Underwater Radiated Noise (URN) levels</u> of <u>Sakura (CRS)</u> and <u>Shigenobu (GRS)</u> from trials





Comparative shaft torque records for GRS and CRS using the same torquemeter



H2020 Project - GATERS



Communication

dissemination &

exploitation

[TWI]



GATERS – Aims

To bring together 18 technology experts and prime stakeholders, including the patent holder, to demonstrate and exploit the benefits of this system by two main deliverables:

- To demonstrate the GR system for the European short 1. sea shipping operations by installing and operating on a target coastal vessel.
- ≻To explore the GR system, conceptually, for the <u>oceangoing shipping</u> operations, including fleet level.

Hence to demonstrate if the Gate Rudder System can be the next generation propulsion and steering system for the waterborne transport.

www.gatersproject.com

https://cordis.europa.eu/project/id/860337

https://twitter.com/gatersproject;

https://www.linkedin.com/company/gatersproject; https://www.voutube.com/channel/UCh0n9ruJt75bS64Js4vQEFw

WP6 Life cycle cost analysis of retrofitting GRS [SINTEF] **GATERS** – Objectives WP5)- Impact assessment of GRS on the existing regulations [HSVA] WP4)- Manufacture of GRS components and installation on WP2 – Full-scale trials and Target Ship [GURD] voyage monitoring of WP3 – Detailed design of Target Ship [CETENA] GRS for Target Ship [HYD] WP1 Development of the best design and analysis procedures for GRS [UoS] WP8 Project administration and management [UoS] 3. To assess the overall impact of the retrofit GRS applications (WP9) Ethics requirements [UoS] to major ship types for the European SSS operations and the Oceangoing Shipping (OS) operations on the existing (IMO) regulations and Life Cycle Cost (LCC) for both individual vessels as well as the fleet-level services. **GATERS** – Methodology

To investigate the technical challenges of the Gate Rudder System (GRS) and establish the best practice of application as a retrofit by using a combination of the computational, experimental and full-scale procedures.

2. To design a retrofit GRS at a detailed level, to manufacture and install on the coastal target cargo vessel. Hence, to demonstrate the effectiveness of the GRS by sea trials and voyage monitoring as well as its impact on the existing IMO regulations (i.e. EEDI, EEOI, EEXI, CII and Minimum power requirements) and the Life Cycle Cost (LCC).

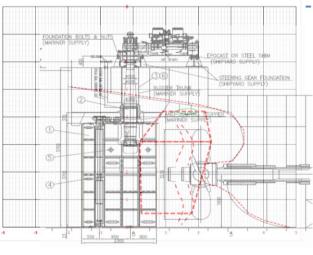




Target vessel MV ERGE - Retrofitting with GRS



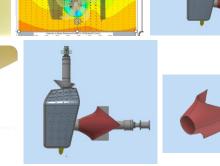
| Parameter | MV Erge | | | | | | |
|-----------------------------------|-----------------|---------------------|--------------|-------------|-----------|--|--|
| Falalletei | Symbol | Units | Ballast Load | Design Load | Full Load | | |
| Length overall | L _{OA} | (m) | | 89.95 | | | |
| Length between perpendiculars | L _{BP} | (m) | | 84.95 | | | |
| Breadth | В | (m) | | 15.4 | | | |
| Draught (midship) | Т | (m) | 3.3 | 5.6 | 6.45 | | |
| Draught (AP) | T _A | (m) | 3.8 | 5.6 | 6.45 | | |
| Draught (FP) | T _F | (m) | 2.8 | 5.6 | 6.45 | | |
| Displacement | Δ | (ton) | 3607 | 6339 | 7241 | | |
| Block coefficient | C _B | | 0.818 | 0.827 | 0.84 | | |
| Prismatic coefficient | Cp | | 0.823 | 0.829 | 0.843 | | |
| Midship area coefficient | С _м | | 0.994 | 0.997 | 0.997 | | |
| Waterplane area coefficient | C _{WP} | | 0.854 | 0.916 | 0.944 | | |
| Longitudinal centre of buoyancy | LCB | (m) (+ <u>fwd</u>) | 46.866 | 45.85 | 43.025 | | |
| Longitudinal centre of floatation | LCF | (m) (+ <u>fwd</u>) | 46.246 | 39.748 | 39.863 | | |
| Longitudinal centre of gravity | LCG | (m) (+ <u>fwd</u>) | 46.903 | 45.91 | 43.036 | | |
| Verticle centre of gravity | VCG | (m) | 3.23 | 5.4 | 6.095 | | |
| Speed | Vs | knots | | 12 | | | |













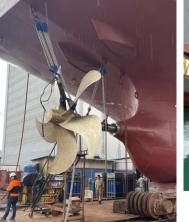














- Pre-retrofit trials with CRS were conducted on 23rd of January 2023 Marmara Sea in dedicated Turkey and to "Manoeuvring" and "Speed-Power" trials. The 2nd day trials on the 24th were concentrated on the URN measurements using alternative methods. (i.e. Standard equipment with 3 Hydrophones and the **HYDRONE**[®] with single hydrophone
- Post-retrofit trials with GRS were repeated the pre-retrofit measurements and conducted at the same trials area on the 30th of May 2023 but with better weather conditions (i.e. Beaufort 3 vs 4)

MV ERGE Sea Trials – Pre and Post Retrofitting of GRS





| | Particulars | (m) | |
|----------------|--------------|-------|--|
| and the second | Lpp | 84.95 | |
| | Fore Draught | 2.80 | |

Fore Draught2.80Mean Draught3.80Trim1.00

Table 1. Speed/Power and URN tests in CRS configuration

| No | MCR (%) | P _s (kW) | N (RPM) |
|----|---------|---------------------|---------|
| 01 | 50 | 786 | 111.0 |
| 02 | 60 | 1074 | 121.0 |
| 03 | 75 | 1509 | 134.0 |
| 04 | 85 | N/A | N/A |

| | Particulars | (m) | |
|-----------|--------------|-------|-------------|
| ERGE | Lpp | 84.95 | |
| 🚵 🐔 e 🔹 💽 | Fore Draught | 2.75 | |
| | Aft Draught | 3.80 | 228 24 |
| | Trim | 1.05 | Moral State |

Table 1. Speed/Power and URN tests in GRS configuration

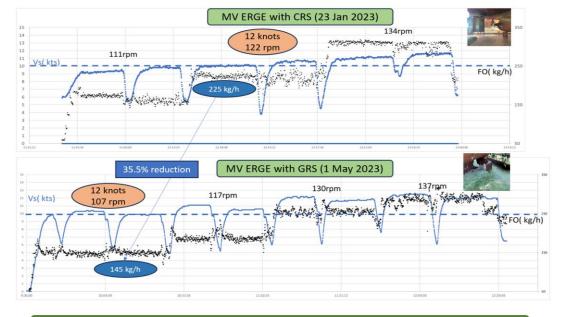
| No | MCR (%) | P _s (kW) | N (RPM) |
|----|---------|---------------------|---------|
| 01 | 50 | 634 | 107.0 |
| 02 | 60 | 808 | 117.0 |
| 03 | 75 | 1132 | 130.5 |
| 04 | 85 | 1282 | 137.0 |



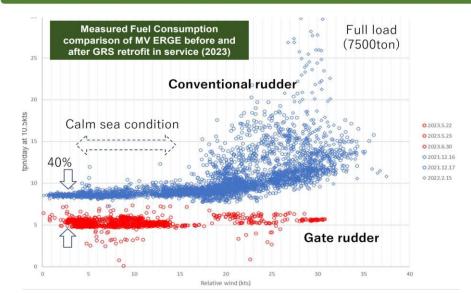
MV ERGE Power & Fuel Saving Performance at Sea trials and Service

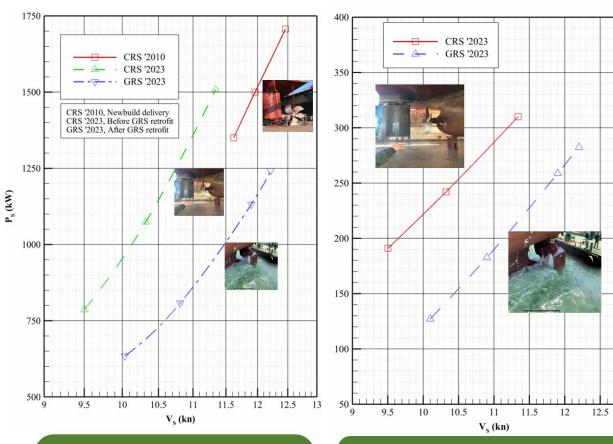


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Measured Fuel Consumption comparison of MV ERGE before and after GRS retrofit in trials (2023)





Measured trial shaft power (Ps) comparison of MV ERGE before and after retrofit in the present (2023) and when she was new (2010). Measured Fuel Consumption comparison of MV ERGE before and after GRS retrofit in trials (2023)





Sea trials/URN measurements were carried out at the Marmara Sea

- The marine traffic is limited in the area
- The wind and wave conditions are better than the west Marmara Sea
- The water depth is 100-200 m, which is suitable for underwater noise measurements as it should be deeper than 100 m
- The current is limited in comparison with most of the Marmara Sea area

The measurement setup used and analysis techniques follow the BV (Bureau Veritas) **NR 614 DT R02 E** Rule Note.

- A representative of BV observed the URN measurements in the support vessel
- Measurement program (loading conditions, propulsion operating conditions and test location parameters) supplied to BV
- The hydrophones were laboratory calibrated
- The distance was measured with a GPS device, achieving the required accuracy (±10 m)

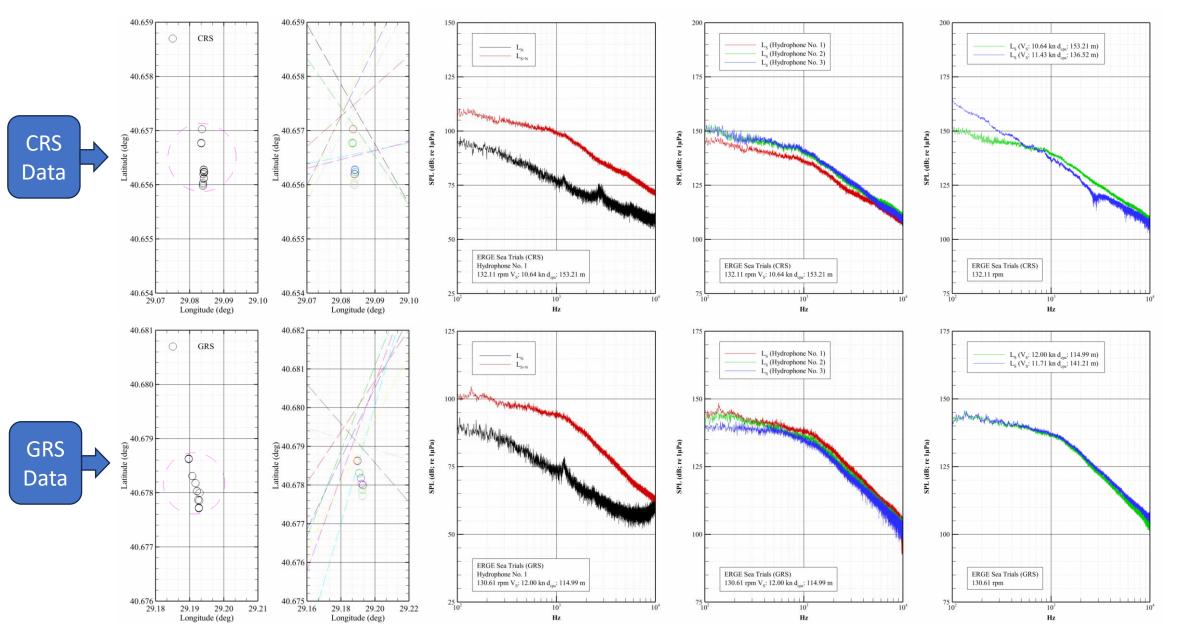


Three hydrophones have been used deployed at three different water depths, at 40, 70, and 100 meter tethered from a support vessel. The three hydrophones were connected to the RTSYS EA-SDA14 data recorder which has been set to sample the hydrophone signal at a sampling frequency 156.25 kHz (24 bit).



MV ERGE URN Performance at Sea Trials

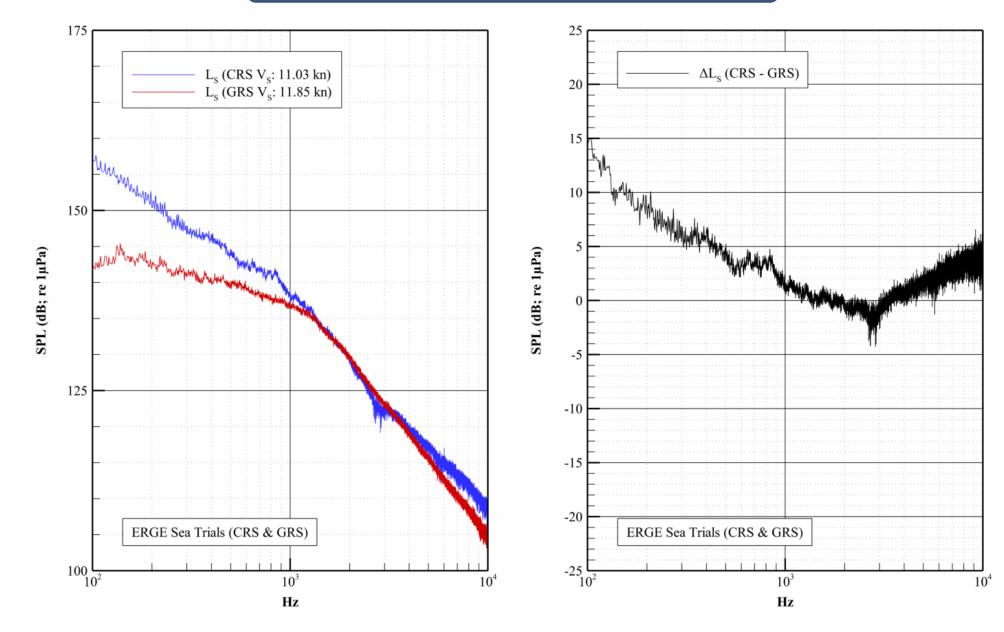






MV ERGE URN Performance at Sea Trials

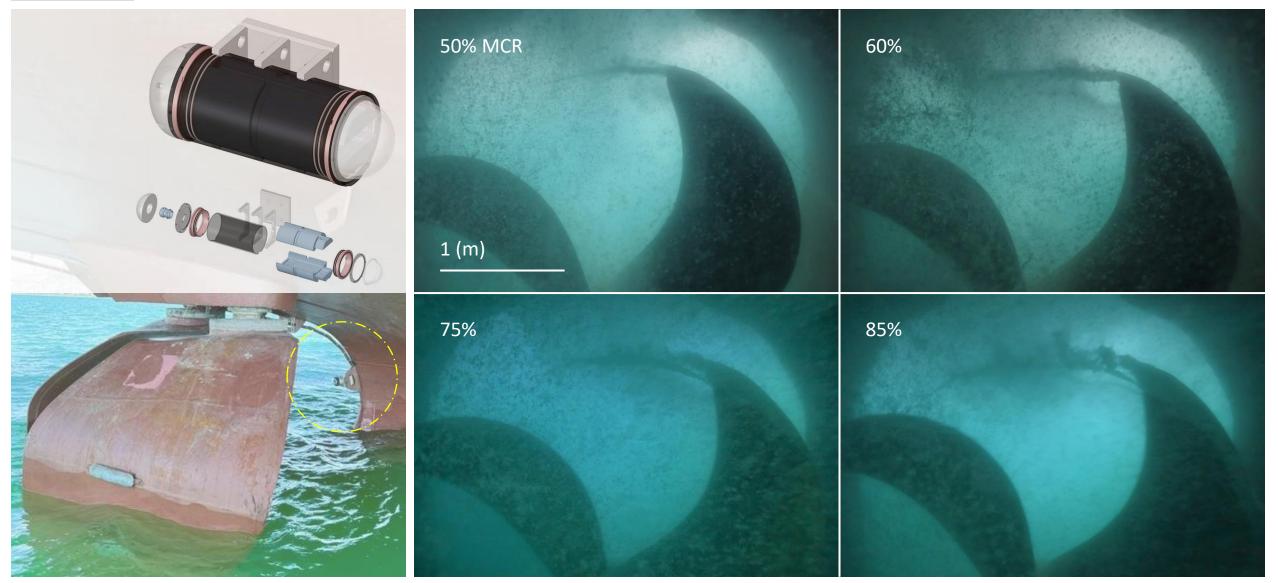






MV ERGE URN Performance at Sea Trials









Concluding remarks

- The GRS is a **novel energy saving device** (ESD) for ships, presenting **attractive savings**, which is more than any other ESDs available can provide **as a sole device**.
- Inherent design features of the GRS help to reduce URN of ships without compromising the saving energy.
- The application of GRS on a "new-built" coastal container vessel in trial conditions demonstrated that the URN reduction can be as high as 15dB while the energy saving is around 15% compared to her sister ship.
- The "retrofit" application of GRS on an "existing" coastal G/Cargo vessel in trial conditions can also display up to the same level of URN mitigation while presenting a massive 35% fuel saving
- GATERS project had successfully achieved its most important objective, i.e., design, build and demonstrate the first retrofit application of the GRS on a commercial coastal vessel that was also the first application of the GRS outside Japan.
- Since her retrofit with GRS, MV ERGE has been sailing efficiently in the past 5 months while her powering/fuel performance has been monitored in-service to assess her performance further









THANK YOU

On behalf of The GATERS Consortium & The UoS Team









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IMO Workshop on the relationship between Energy Efficiency and Underwater Radiated Noise, 18-19 September 2023, London